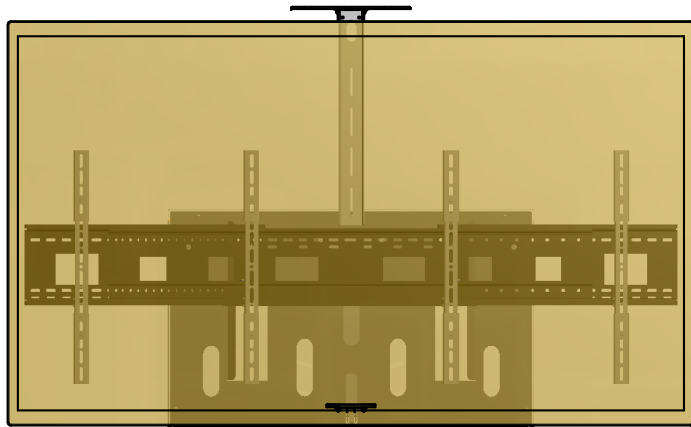
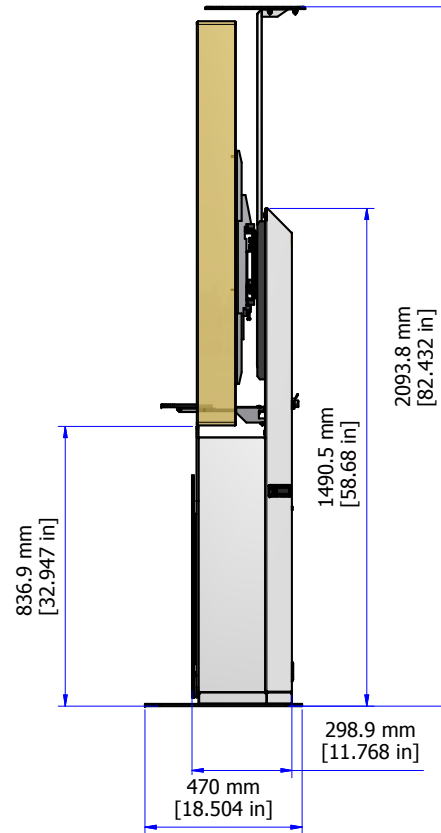


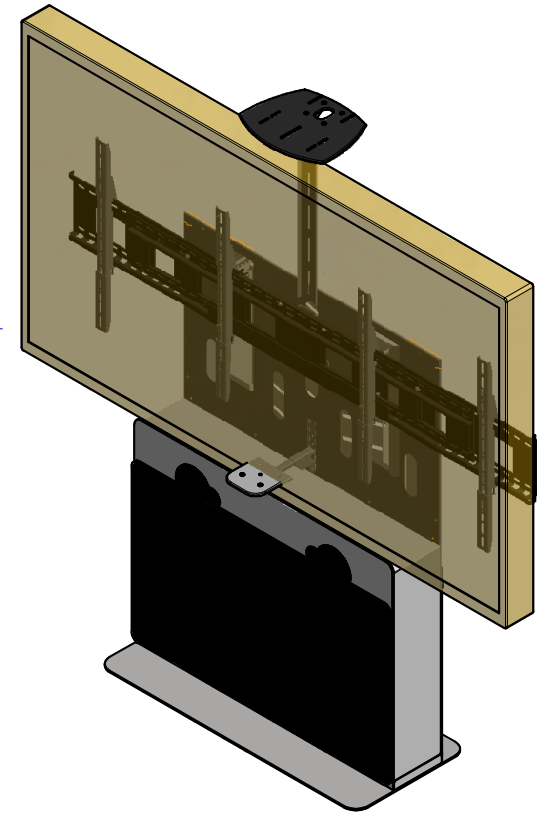
**TOP VIEW**



**FRONT VIEW**



**SIDE VIEW**



| KLN TOLERANCES                       |                  |
|--------------------------------------|------------------|
| Assemble Finished Product            |                  |
| Finished Product: +/- 1.5 mm         |                  |
| Welding Assemble                     | Final Measure    |
| Diagonals: +/- 1.5 mm                | +/- 1.5 mm       |
| Bend                                 | Bend             |
| Final Measure: +/- 1 mm              | Angle: +/- 1°    |
| Punch                                | Shears           |
| Distance between centers: +/- 0.4 mm | +/- 0.5 mm       |
| PAG. No. 3/3                         | UNIDADES / UNITS |
|                                      | mm               |

| CHANGE CONTROL  |                       |                        |
|---|-----------------------|------------------------|
| DESCRIPCION / DESCRIPTION   |                       |                        |
| -E3. Se realizan cambios de version en las piezas PI0177ASA005 y PI0177ASA009 |                       |                        |
| FECHA / DATE:   | APROBO / APPROVED BY: | REALIZO / REALIZED BY: |
| 26/03/2015  | HFRA                  | AFACH                  |

| NOMBRE PIEZA / PART NAME: |                       |                         |
|---------------------------|-----------------------|-------------------------|
| <b>ELT 2000 S</b>         |                       |                         |
| PROYECTO / PROJECT:       |                       |                         |
| <b>PI0177 ELT 2000 V1</b> |                       |                         |
| CANTIDAD / QUANTITY:      | MATERIAL:             |                         |
| segun OC.                 | INDICADO              |                         |
| DISEÑO / DESIGN BY:       | APROBO / APPROVED BY: | VERIFICO / VERIFIED BY: |
| AFACH                     | HFRA                  | JLPG                    |

| VERSION No.    |  |
|----------------|---|
| <b>03</b>      |   |
| ESCALA / SCALE | N.E.A.E.  |
| FECHA / DATE:  | <b>PI0177AA</b>   |
| 21/11/2012     |   |

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